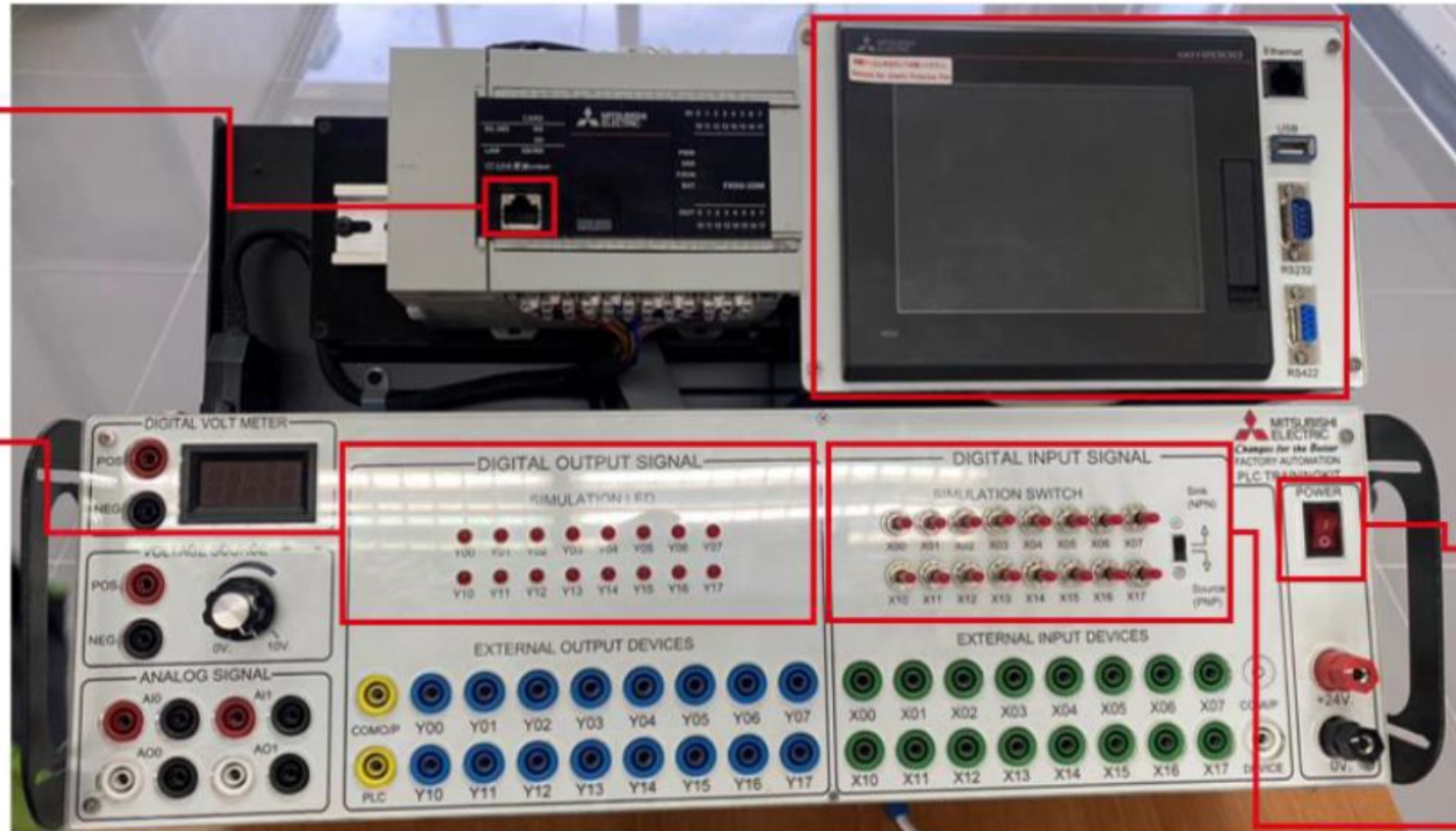


การเชื่อมต่อ PLC กับโปรแกรม Gx Works 3

ตำแหน่งเชื่อมต่อสาย
Lan ระหว่าง PLC
กับคอมพิวเตอร์

LED ที่แสดงอุปกรณ์
OUTPUT



หน้าจอ HMI

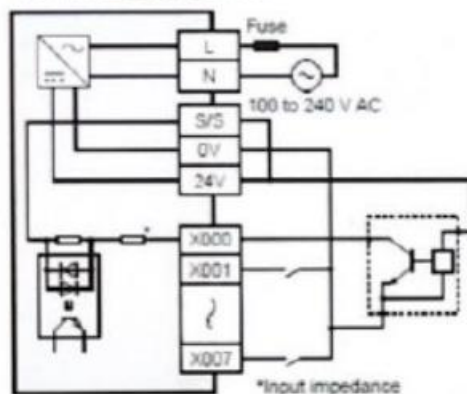
สวิตช์เปิด-ปิด
ชุดฝึก

สวิตช์ ที่เป็น
อุปกรณ์ INPUT

INPUT CIRCUIT

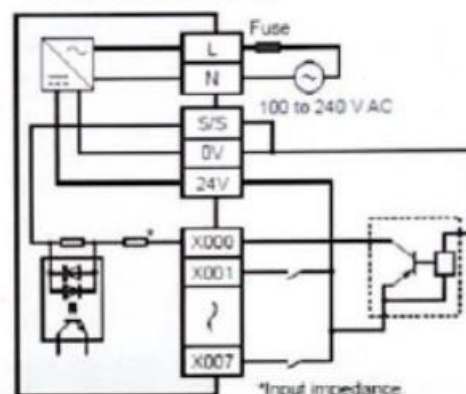
• Sink input

When a no-voltage contact or NPN open collector transistor output is connected between an input (X) terminal and the [0V] terminal and the circuit is closed, the input (X) turns on. The input display LED turns on.

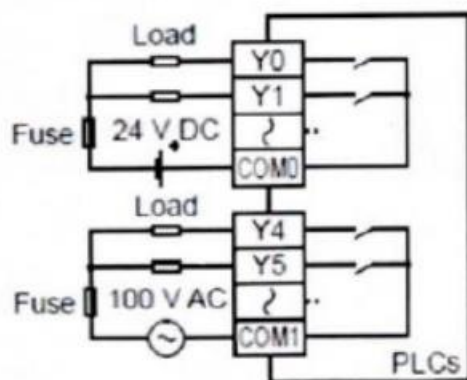


• Source input

When a no-voltage contact or PNP open collector transistor output is connected between an input (X) terminal and the [24V] terminal and the circuit is closed, the input (X) turns on. The input display LED turns on.



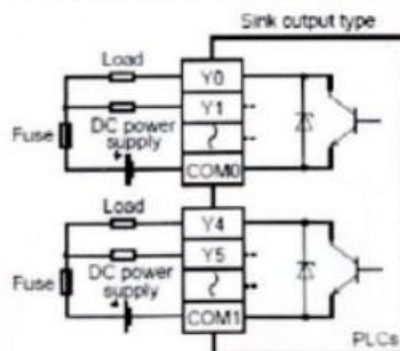
RELAY DRIVE



OUTPUT CIRCUIT

• Sink output

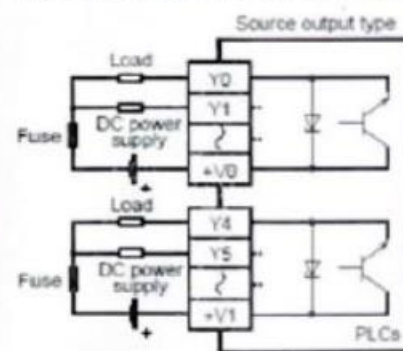
Connect each COM□ (number) terminal to the minus side of the load power supply. The COM□ terminals are not connected internally.

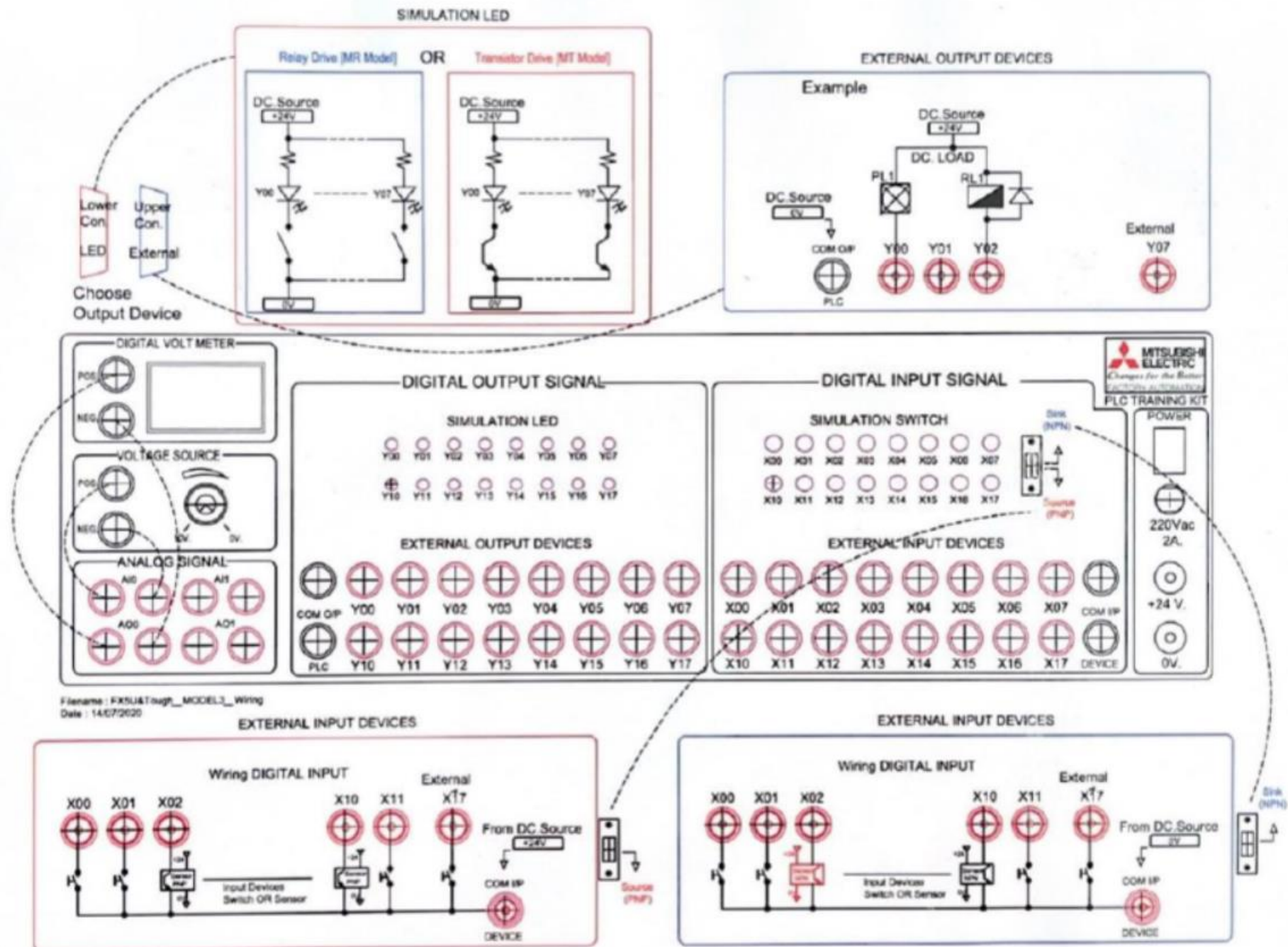


TRANSISTOR DRIVE

• Source output

Connect +V□ (number) terminal to the plus side of the load power supply. The +V□ terminals are not connected internally.

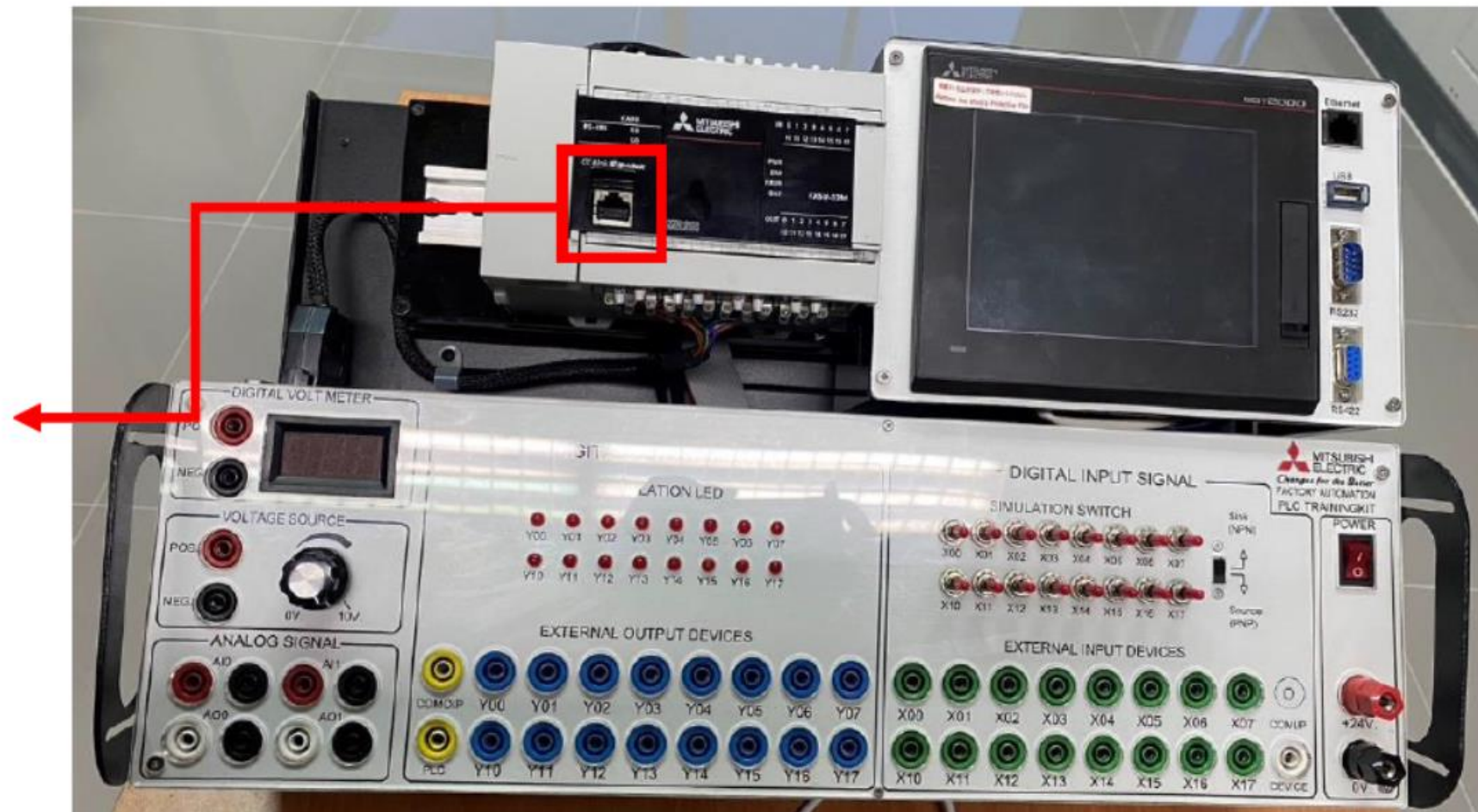




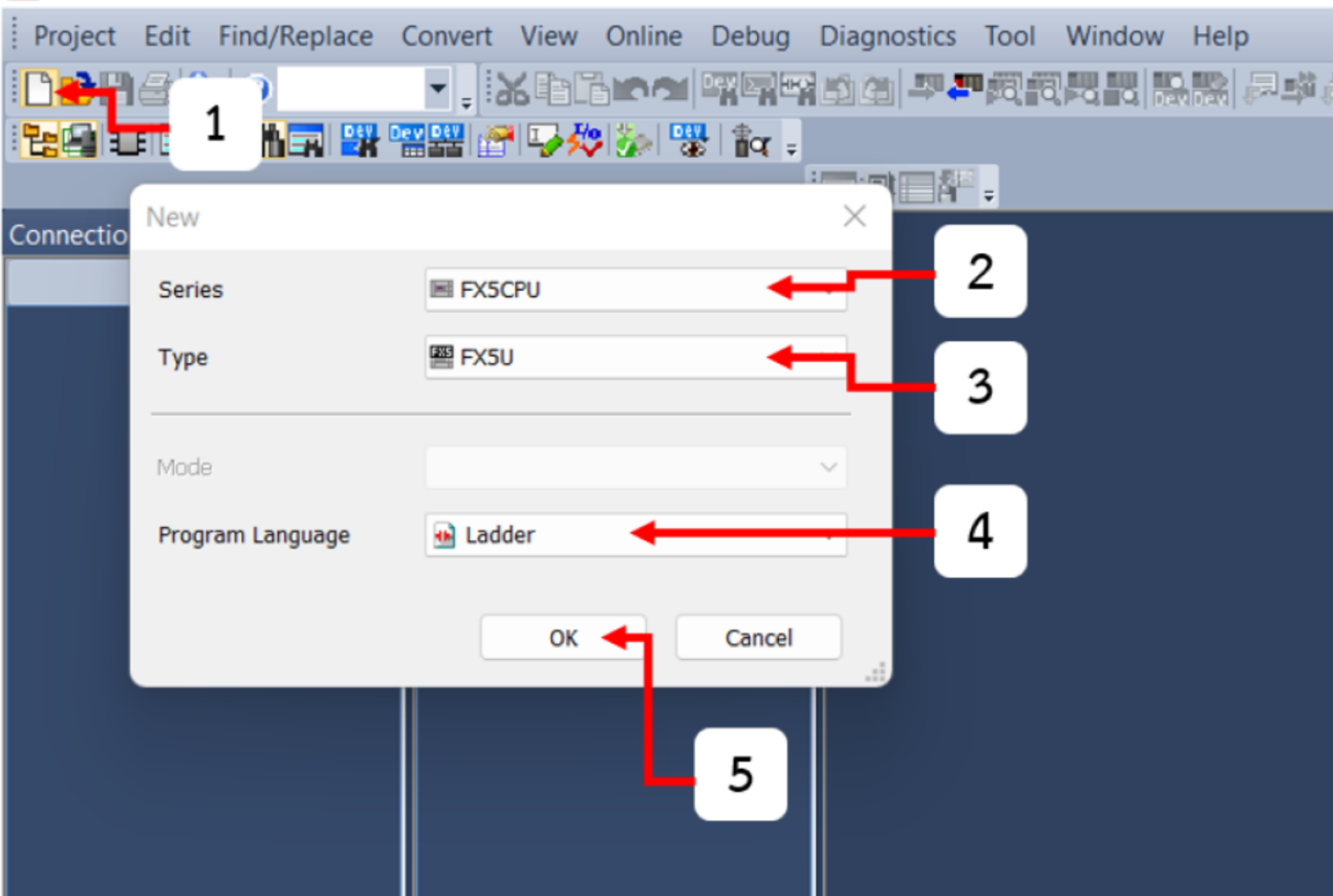


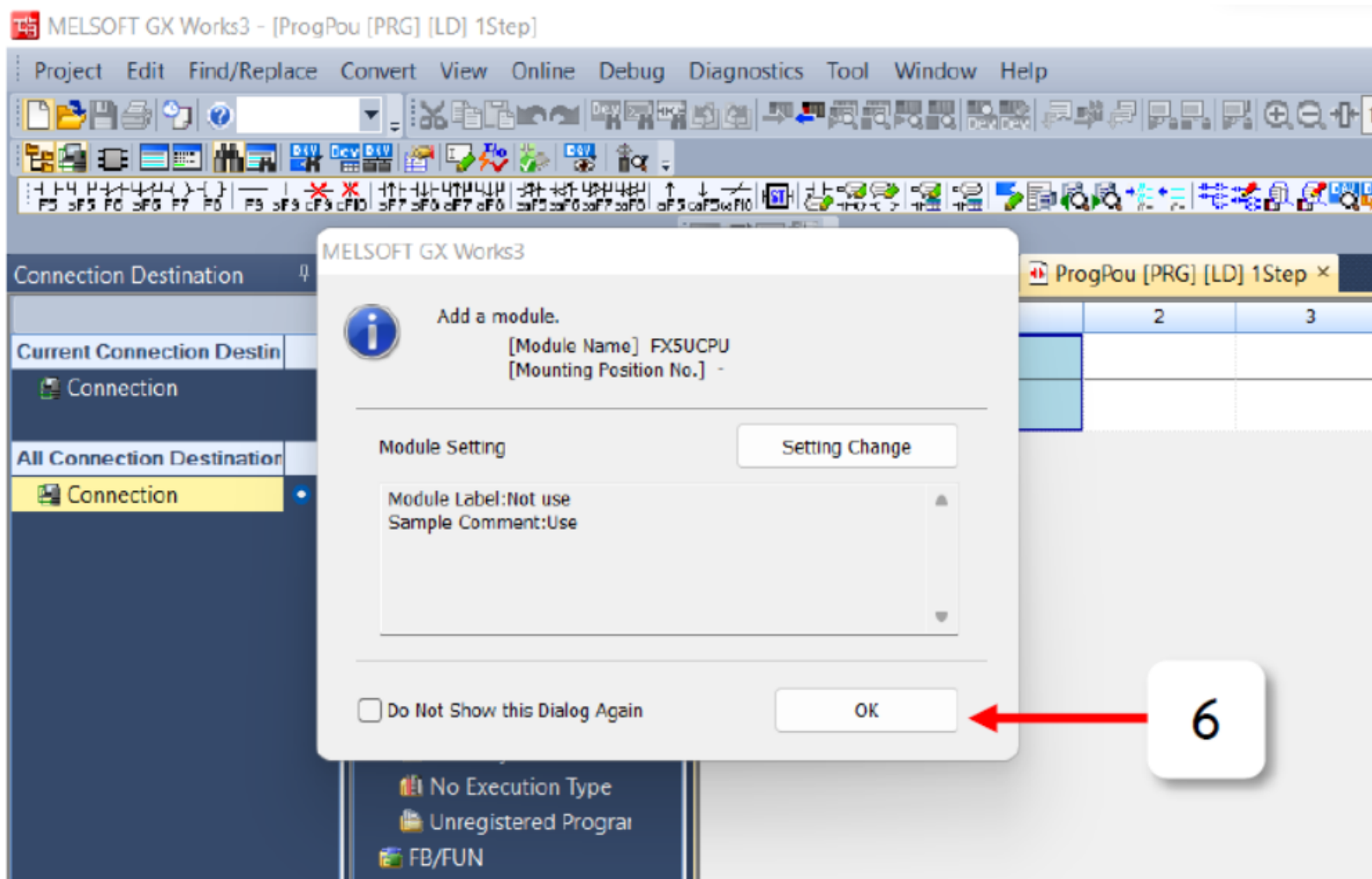
สวิตช์เปิด-ปิดของ
ชุดฝึก MITSUBISHI
PLC TRAININGKIT

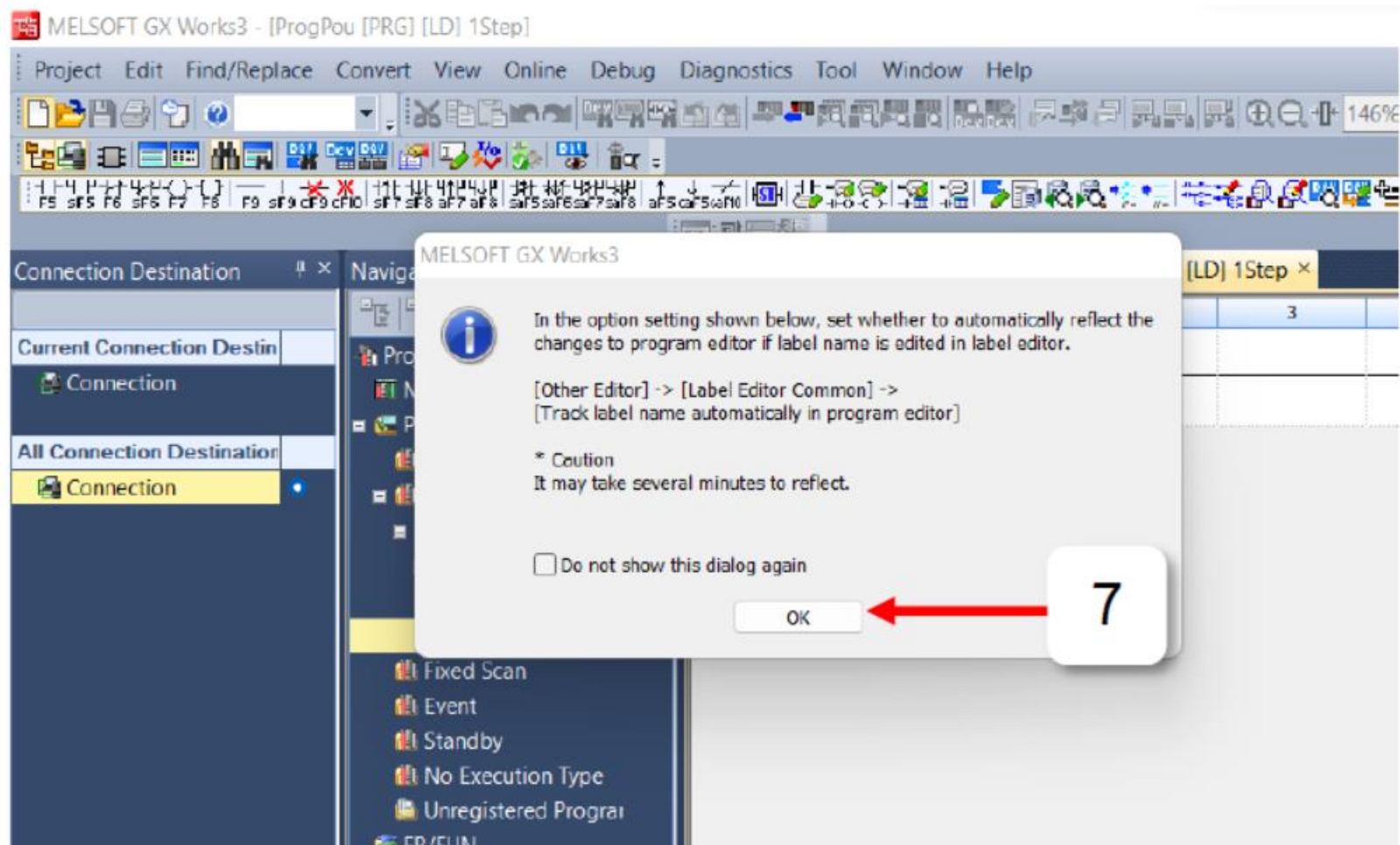
จุดเสียบสาย
Lan เพื่อเชื่อม
กับคอมพิวเตอร์











☒ Direct Coupled Setting

Please select the direct connection method with CPU module.

3

☒ Ethernet



Directly communicate with the CPU module without using a hub.
It is not required to specify the IP address of CPU module.

4

* This setting is applied to all Ethernet port direct coupled settings.

Adapter

Not Specified

IP Address of

Communication Test

5

☐ Other Connection Method

Select this method if you want to connect to
CPU module with a connection method other

Other Connection Method
(Open the Specify Connection

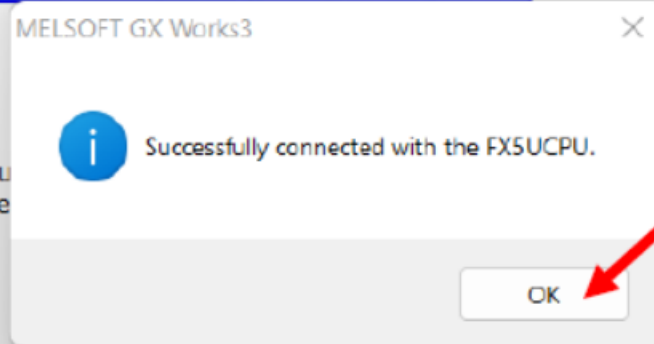
☒ Direct Coupled Setting

Please select the direct connection method with CPU module.

☒ Ethernet



Directly commu
It is not require



6

Adapter

ASIX AX88179 USB 3.0 to Gigabit Ethernet Adapter

IP Address of

169.254.6.132

Communication Test

☐ Other Connection Method

Select this method if you want to connect to CPU module with a connection method other than the direct coupled setting.

Other Connection Method
(Open the Specify Connection Destination window)

☐ Do not show
* Always open
Connection D

7

OK

Cancel

